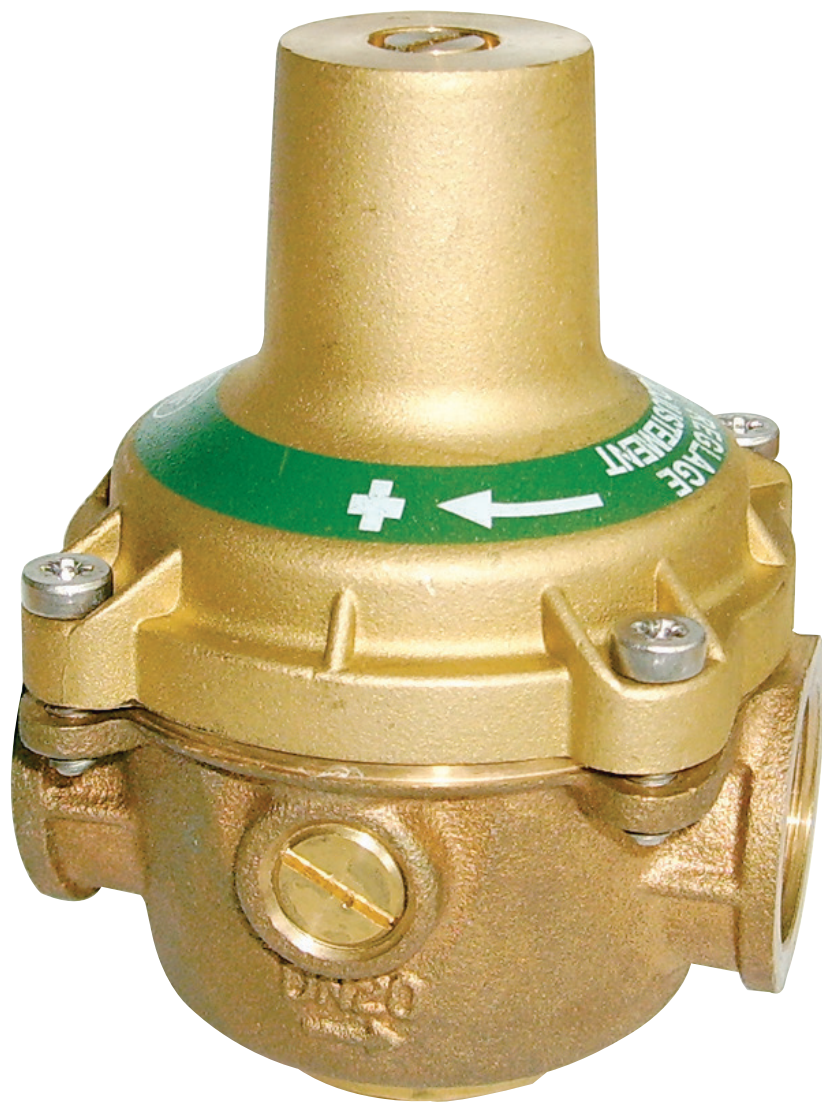


11BIS VA

Pressure reducing valves

Desbordes

Technical Data Sheet



Description

The Desbordes pressure reducing valves 11 BIS VA bodies are made of bronze. The valve is specifically designed for pressure reducing in water supply both cold and hot water, but can be fitted on compressed air, neutral gases and fuel oil at ambient temperature circuits. For these cases of applications consult us.

- Control and maintain the downstream pressure at an adjustable reduced value, whether there is a flow or not
- Keep an outlet pressure at a constant value, even by variation of the upstream pressure (the downstream pressure cannot vary more than 10 % of the variation of the upstream pressure, according to the Standard)
- Guarantee a high flow rate at a constant outlet pressure because of low head loss
- Downstream setting : 1 bar to 5,5 bar; indicative value according to EN1567
- Pre-set at 3 bar
- 1/4" pressure gauge connection and drain on both sides of the casing



11BIS VA

Desbordes pressure reducing valves

DN	PFA in bar	PS in bar				Cat.	Ref.	Weight Kg	
		L1	L2	G1	G2				
1/2	15	25	25	25	x	25	4.3	149B7056VA	0,70
3/4	20	25	25	25	x	25	4.3	149B7057VA	0,90
1	25	25	25	25	x	25	4.3	149B7314VA	1,90
1 1/4	32	25	25	25	x	25	4.3	149B7549VA	3,90
1 1/2	40	25	25	25	x	25	4.3	149B7558VA	4,20
2	50	25	25	25	x	25	4.3	149B7561VA	5,20

Important notice :

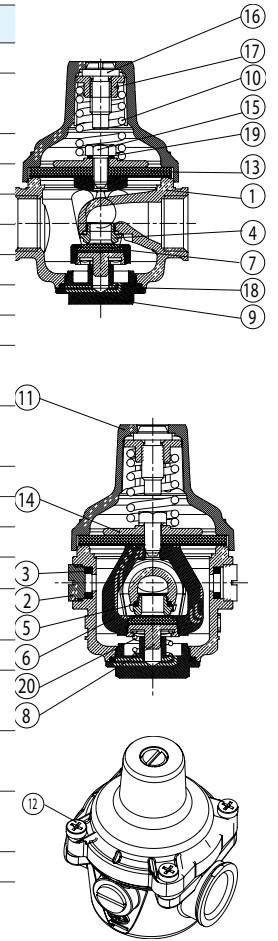
L1, L2, G1 and G2 correspond to liquids/gas classified into degree of danger according to the Pressure Equipment Directive (PED). The article 4.3 applies to equipments with no CE marking.

Technical features	
Operating temperature	Mini. : -10 °C / Maxi. in permanent service : 80 °C
Permissible operating pressure (PFA) in water	See table above
Maximum permissible pressure (PS) other mediums	See table above
Connection	Female/female, BSP
Gauge connection	1/4"
Mediums	Membrane EPDM : water* Other mediums : consult us

* In hot water systems, at temperatures typically above 54 °C, salts and lime precipitation increase. The precipitation may affect the valve operation. Therefore, the provisions of the Danish Building Regulations concerning hot water systems, as well as the guidelines and instructions should be carefully observed. In the event of function failure, please refer to the maintenance instructions in this document.

Nomenclature and materials

N°	Designation	Materials	EURO	ANSI	
1	Body	Bronze	EN1982 CuSn5Zn5PB5-C-GS	ASTM B 505	
2	Pressure gauge plug	Brass	EN12164 CW617N R360 mini 4MS	ASTM B 124	
3	Seal	NBR (Nitrile)			
4	Seat	Stainless steel	EN10088-3 X8CrNiS18-09	AISI 303	
5	O-ring	NBR (Nitrile)			
6	Stirrup	DN 15 à 25 mm	Brass	EN12165 CuZn40PB2 H080	ASTM B 124
		DN 32 à 50 mm	Brass	EN1982 CuAl9-C	ASTM B 124
7	Flat seal	NBR (Nitrile)			
8	Flange	Brass	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
9	Plug cover	Brass	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
10	Spring	Anticorrosive steel	EN10270-2 VD CrSi		
11	Cap	DN 15 à 25 mm	Brass	EN12165 CuZn40PB2 H080	ASTM B 124
		DN 32 à 50 mm	Brass	EN1982 CuSn5Zn5PB5-C-GS	ASTM B 124
12	Screw	Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304	
13	Membrane	Water	EPDM		
		Other medium	FKM		
14	Plate	Brass	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
15	Membrane screw	Stainless steel	EN10088-3 X5CrNi 18-10	AISI 304	
16	Adjusting screw	Laiton	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
17	Nut for spring pressing	Laiton	EN12164 CuZn39Pb3 R360 mini	ASTM B 124	
18	O-ring	NBR (Nitrile)			
19	Copper washer	Copper annealed			



Approvals



International construction Standards :

Pressure reducing valves EN 1567
 Thread connection NF EN ISO 228

Application

The Desbordes 11 BIS VA is an ideal pressure reducing valves for industrial buildings and domestic water systems :

- For water distribution, domestic and individual for the protection of the whole sanitary installation (cold and hot water)
- Industrial applications such as : Machines and work stations, laundries, green houses, boiler rooms, compressed air, fuel oil. For those applications, consult us.

Factory preset at 3 bar, it protects the whole installation, facilitates the setting of mixing valves, and decreases the hammering and helps to avoid cracks and vibrations in the piping.

Thanks to its low pressure loss, it helps to obtain normal flow during simultaneous pumping.

Installation

In domestic water supply the DESBORDES 11 BIS VA reducing valves are fitted just after the water meter and thus protect the whole installation. They can be fitted wherever a reducing pressure is needed.

If there is a frost risk, they should be drained.

It can be fitted in any positions (horizontal, upright, upside down, fluid ascending or reversed and inclined...) if you respect the direction of flow as indicated by the arrow engraved on the body.

However if the circuit present a risk of back pressure or hammering we recommend to protect the pressure reducing valve with a check valve directly after its output.

Working principle

Flow :

During water flow, water pressure exercised on the diaphragm decreases, which allows the spring to relax. The piston disc-yoke assembly moves towards the bottom to allow the water to pass.

Flow stoppage :

When water flow stops, the downstream pressure pushes on the diaphragm again, the spring goes back to its initial position, which leads to the valve closing, stopping water from flowing freely.

Setting

The 11 BIS VA pressure reducing valves factory pre-set at 3 bar under an inlet pressure of 8 bar.

They remain adjustable within a 1,5 bar to 5,5 bar range, according EN 1567.

All settings have to be done without flow through the apparatus.

To increase the pressure, tighten the adjusting screw (clockwise as you look at the screw from above). To reduce the pressure, unscrew the adjusting screw (anticlockwise as you look at the screw from above), slightly open a tap for a moment, close again, then tighten the screw again to reach the desired pressure.

Water hammers can damage the reducing valve. When commissioning, open slowly and gradually the valve at the upstream side.

A booster unit with a sudden start close to the pressure reducer requires the safety of an absorption tank.

Just like by any intervention on the pipework, the circuits must be rinsed beforehand.

Max. upstream pressure : 25 bar.

Maintenance

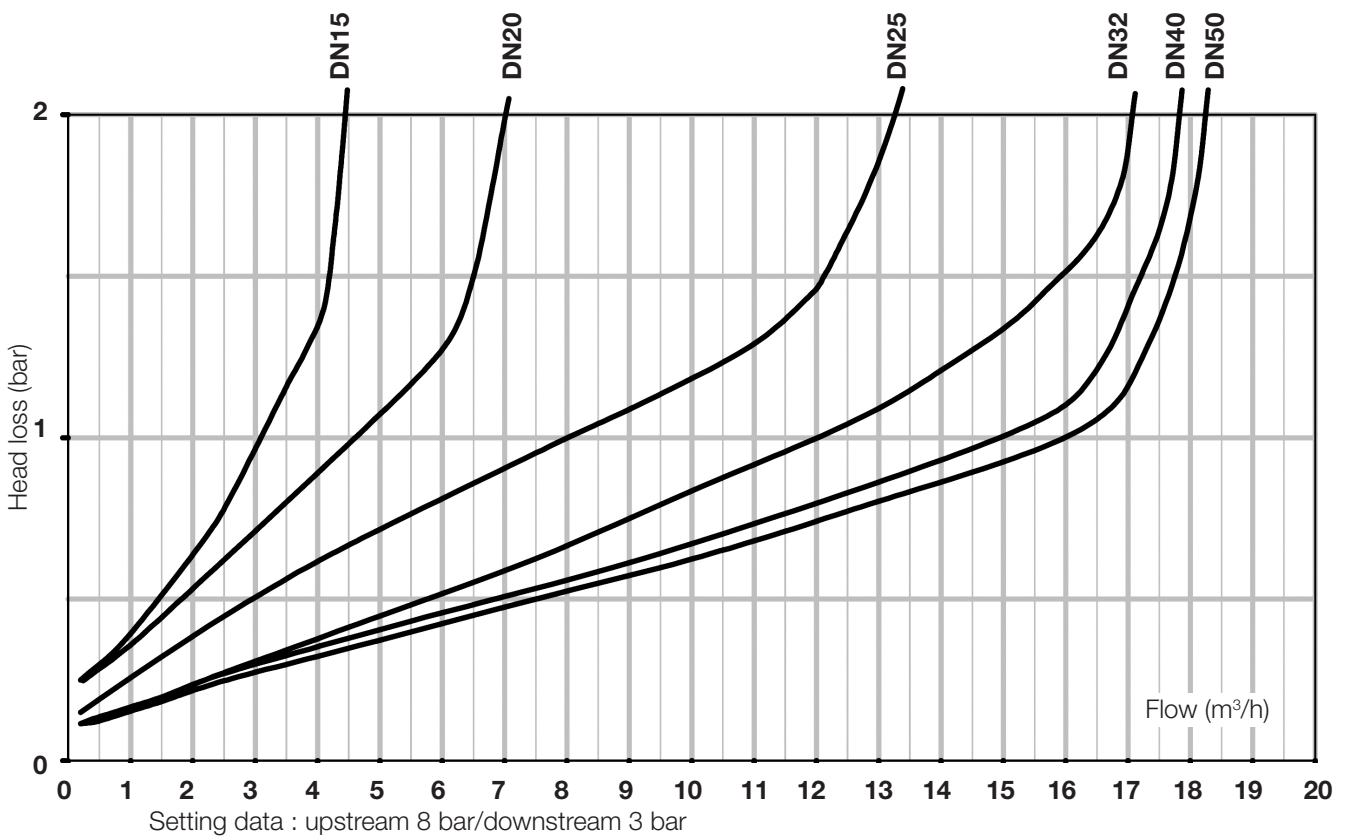
Due to the special design, the Desbordes 11 BIS VA pressure reducing valves is not affected by dirt and does not need any maintenance if is fitted by a professional.

Diaphragm, spring, seat, valve are largely dimensioned to allow precise and constant adjustment allowing a high flow.

If the valve fails e.g., because of lime scale, it must be cleaned and lubricated with a silicone grease, which is approved for drinking water. Unscrew the plug in the bottom of the valve, clean/lubricate the stem guide and remount the plug.

Check the outlet pressure is in accordance with the system specification with a ¼" pressure gauge.

Operation



DN (mm)	Kv	Q max	Q at 2 m/s
15	3	5	1,6
20	4,5	8	2,8
25	8	14	3,6
32	12	18	5,8
40	15	18	9,1
50	16	18	14,2

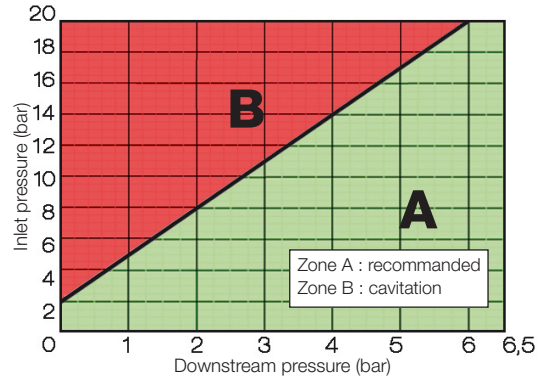
Kv : Flow in m³/h when the output pressure becomes 1 bar lower than its zero flow setting

11BIS VA - Headloss chart

Cavitation

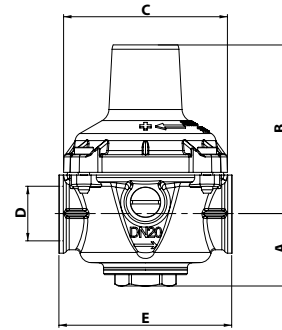
Checking if the differential of pressure, between the upstream and the desired downstream pressure, is not too large, is necessary to avoid cavitation risk. By putting in the graph hereafter, the upstream value and the desired downstream pressure, 2 results are possible :

- Zone A : The point is in the no-cavitation zone, normal duty
- Zone B : The point is in the cavitation zone : continuous operation in this zone can cause rapid damage of the internal parts. If the pressure reducing valve is to operate in this zone, contact us.



Sizing

DN	D		A	B	C	E
mm	"	mm	mm	mm	mm	mm
15	1/2	15/21	31	60	59	66
20	3/4	20/27	32	75	73	76,5
25	1	26/34	40	102	94	98
32	1 1/4	33/42	51	179	104	126
40	1 1/2	40/49	46	185	104	132
50	2	50/60	54	194	104	146



11BIS VA

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